



**QuellTech**

## ***QuellTech Laser Scanner***

### ***Solutions for Industry***



**QuellTech**  
PRECISION IS OUR MISSION



## Laser Scanner

### Q4 Series:



Scanner type  
Range Z [mm]  
Range X [mm]  
Standoff [mm]  
Resolution [mm]  
Range begin X [mm]  
Range end X [mm]  
Length [mm]  
Width [mm]  
Height [mm]  
Weight [g]

5	20	40	60	80	120	240	400	1000
5,9	20	40	60	80	120	240	400	1000
4,5	12	24	35	48	70	140	240	650
38	53	50	53	60	84	220	330	700
0,0039	0,0133	0,0266	0,0399	0,0532	0,0798	0,1596	0,2660	0,6649
3,9	10	20	30	40	60	120	200	500
5	13	27	40	55	80	160	280	800
86	84	96	96	134	186	350	550	1150
32	32	32	32	32	32	32	32	32
85	77	79	79	77	84	89	89	72
295	273	290	290	348	430	710	1100	2000



## Laser Scanner

### Q5 Series:



Scanner Type	Q5								
	5	10	20	30	45	75	240	570	880
Range Z [mm]	5	10	20	30	45	75	240	572	879
Range X Begin [mm]	9,1	13,8	24,1	34,0	47,0	70,0	153,0	275,0	336,0
Range X Middle (nominal) [mm]	10,4	16,1	28,7	38,0	54,0	89,0	186,0	436,0	684,0
Range X End [mm]	11,6	18,4	33,2	42,0	62,0	108,0	219,0	609,0	1022,0
Standoff z-Range Begin [mm]	28,9	33,1	42,5	91,0	85,0	75,0	409,0	330,0	302,0
Working Distance z-Range (nominal) [mm]	31,4	38,1	52,5	106,0	107,5	112,5	529,0	616,0	741,5
Resolution in x [µm]	5,1	7,9	14,0	18,6	26,4	43,5	90,8	212,9	334,0
Resolution in z [µm]*(numerical best case)	0,3	0,6	1,2	1,7	2,6	4,4	13,8	32,6	51,3
Resolution in z [µm](real example: Steel)	1,6	2,9	5,8	8,7	13,0	21,8	69,2	162,8	256,3

\* numerical resolution with 4 subpixel



## Laser Scanner

### Q6 Series:



#### Scanner Type

#### Total (possible) Range Z [mm]

Range Z to NEAR [mm]

Range Z to FAR [mm]

Range X Begin [mm]

#### Range X Middle [mm]

Range X End [mm]

Standoff z-Range Begin [mm]

Working Distance z-Range Middle [mm]

Resolution in x [μm]

Resolution in z [μm] numerical

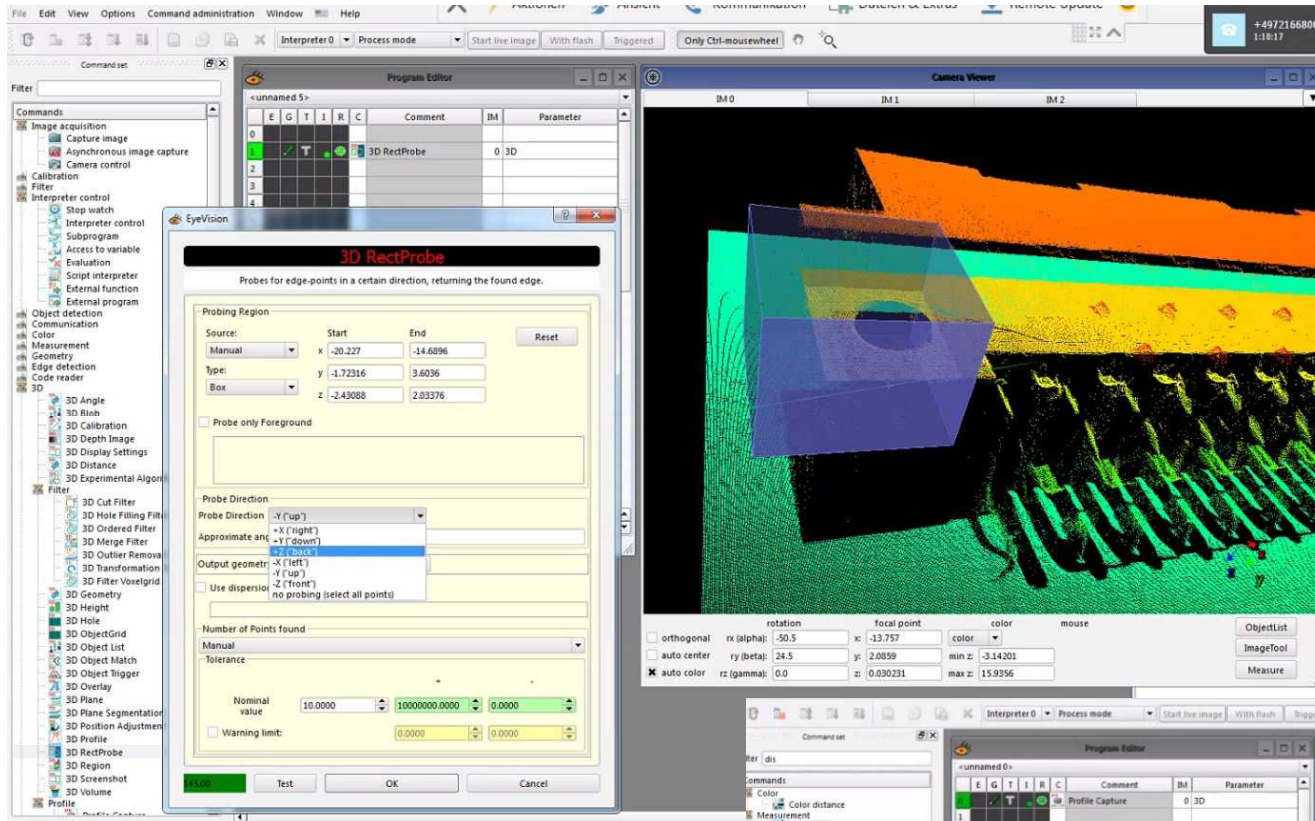
Resolution in z [μm] (real example steel)

Q6-D45	Q6- D90	Q6-D185	Q6-D250	Q6-D410	Q6-D700	Q6-D1100
<b>30</b>	<b>80</b>	<b>80</b>	<b>150</b>	<b>250</b>	<b>832</b>	<b>1215</b>
15	30	40	75	125	251	516
15	50	40	75	125	581	699
40	71	128	152	221	357	473
<b>45</b>	<b>82</b>	<b>148</b>	<b>182</b>	<b>290</b>	<b>492</b>	<b>847</b>
50	98	168	210	361	621	1.363
97,5	142,5	132,5	325	275	149	228
112,5	172,5	172,5	400	400	400	744
10,99	20,02	36,13	44,43	70,80	120,12	206,79
0,24	0,47	0,88	1,37	2,19	3,74	9,42
3,07	6,15	11,49	17,78	28,48	48,68	122,51





## Product Overview: 3D Vision Software

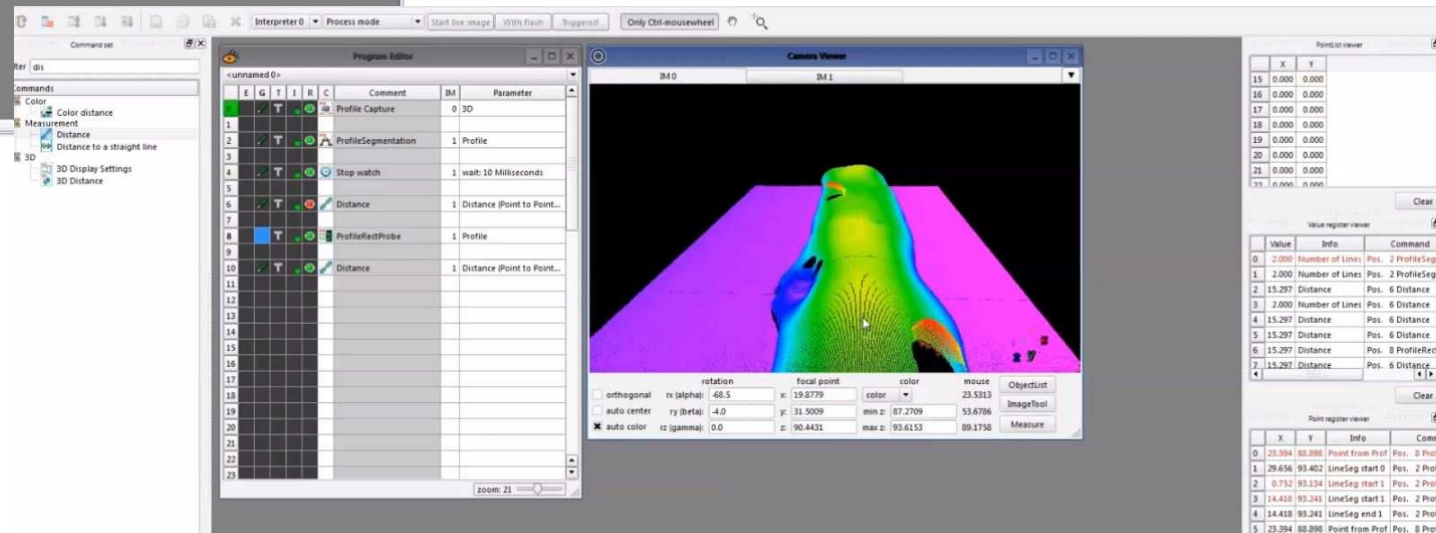


### Software Features

- Make measurement tasks without programming
- Has many measurement modules for tasks like angle, step-height, length, area, volume, radius, gap-width, etc
- Interfaces are available for application Software for PLC, Robots and analog outputs
- 3D display mode can move measured objects freely in 3 axis
- Record and replay mode allows offline evaluation of 2D/3D data
- Customized measurement modules can be easily added
- Multi Scanner pointcloud merge possible

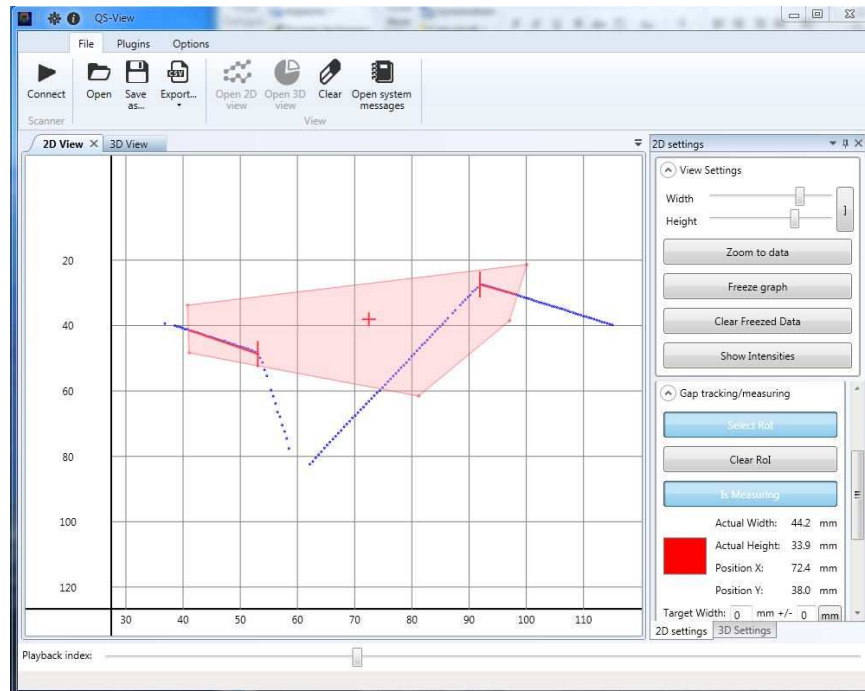
### SDK

- For software developers who want to design their own software there are dlls for easy integration available.



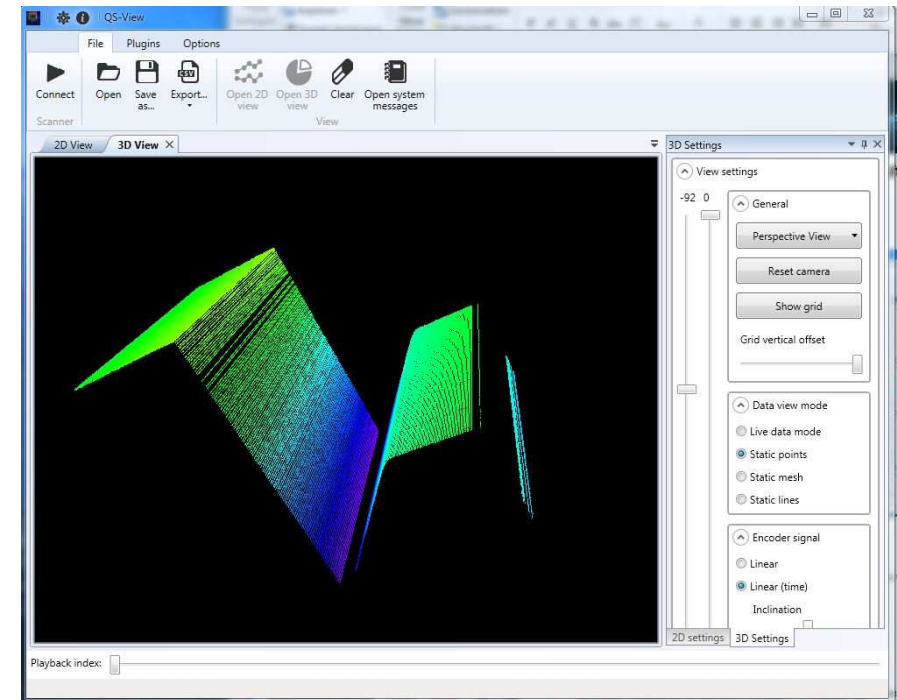


## Product Overview: QuellTech Software QS-View



### QuellTech SDK

- For software developers who want to design their own software there are dlls for easy integration available.



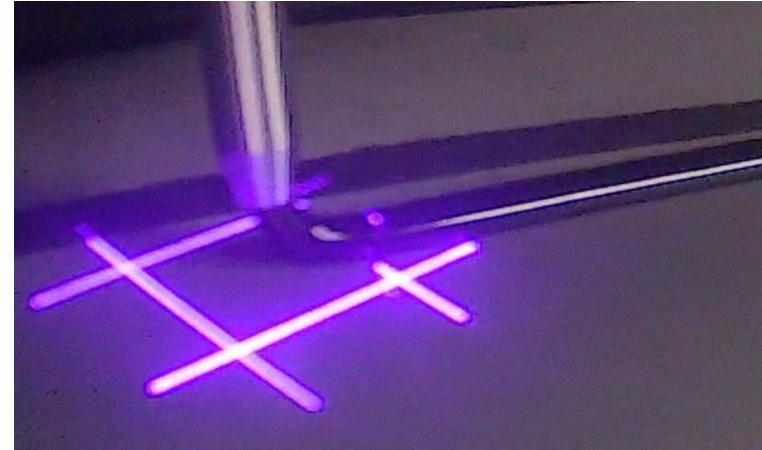
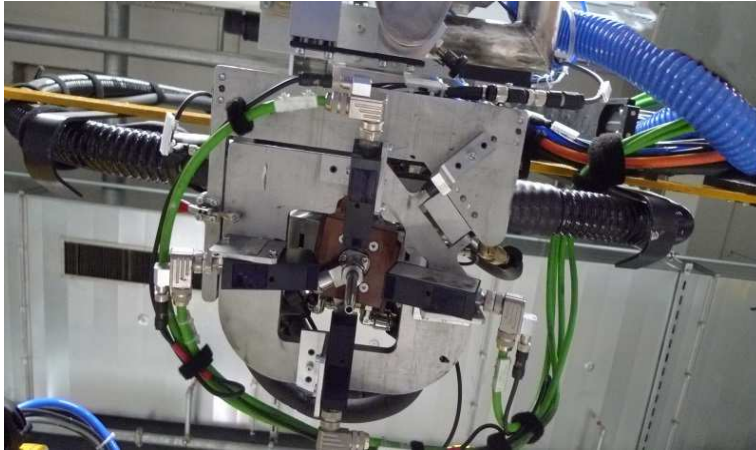
### QS-View Software Features

- Displays scanner data in 2D and 3D
- Has standard measurement modules for simple tasks like angle, step-height, length, area, volume, radius, gap-width a.s.o.
- Interfaces are available for application Software for PLC, Robots and analog outputs
- 3D display mode can move measured objects freely in 3 axis
- Record and replay mode allows offline evaluation of 2D/3D data
- Customized measurement modules can be easily added





## Applications: Automotive





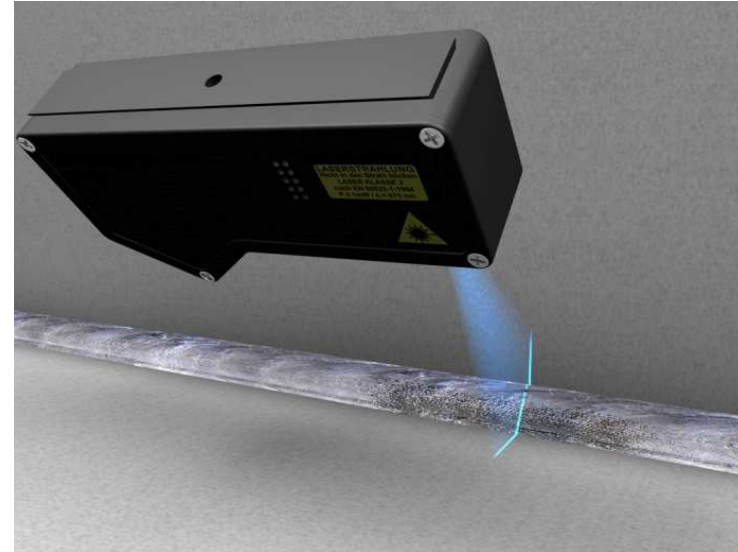
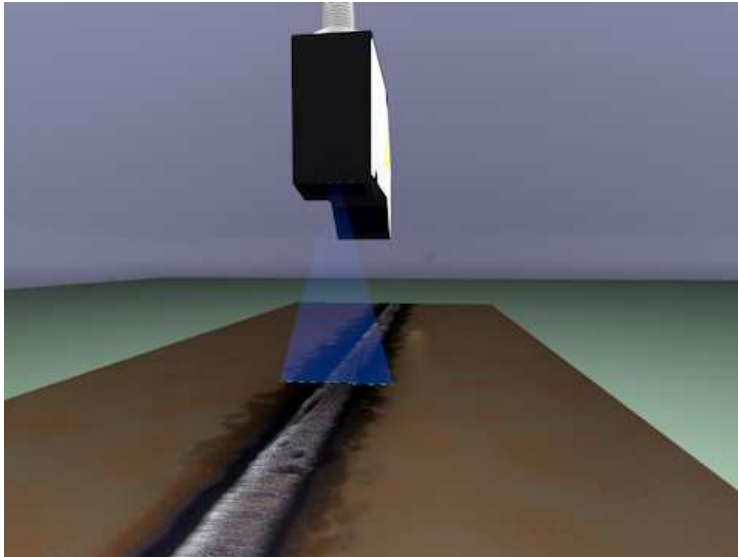
## Applications: Aluminum and Titanium Manufacturing







## Applications: Weld Bead Inspection



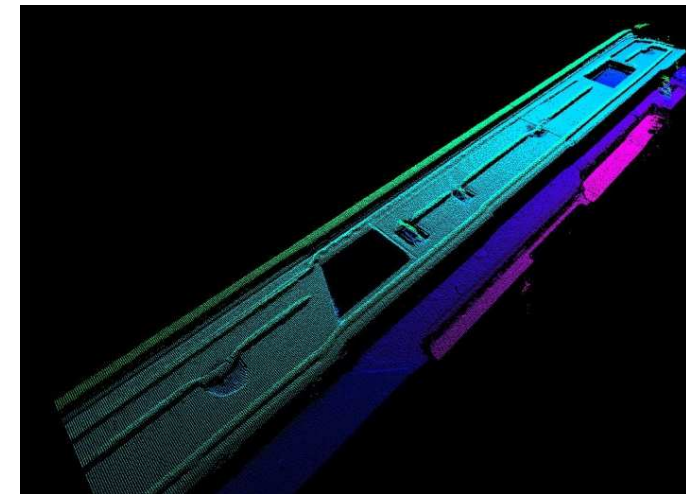
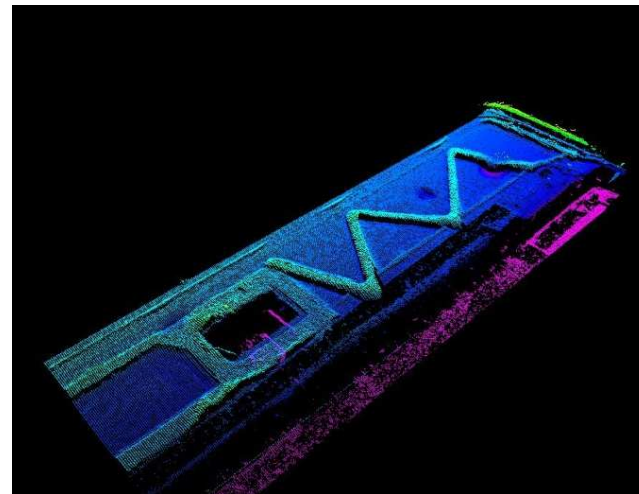
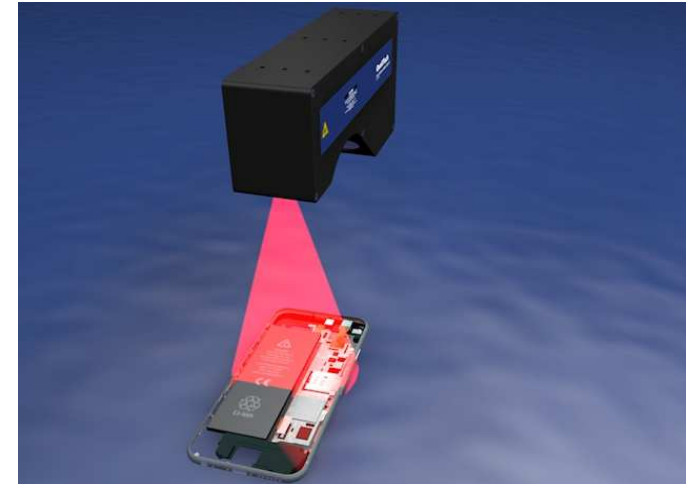
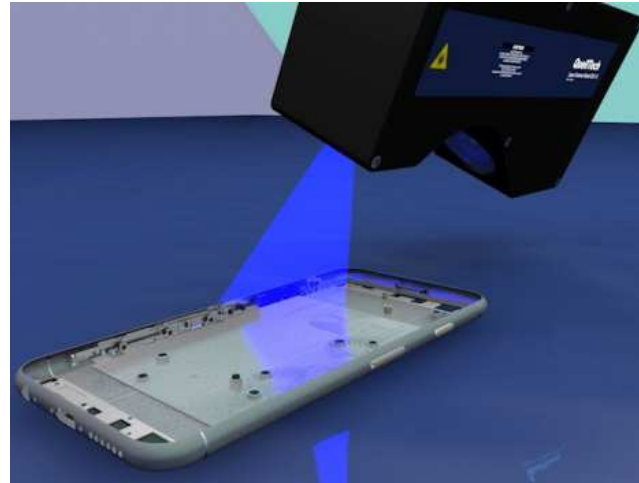
### Weld Bead inspection

All visible weld beads can be inspected contactless with QuellTech Laser Scanners. Especially if the weld inspection is trailing the welding process errors like pores, undercutting, spatter can trigger timely alarms and prevent costly scrap.



## Applications: Electronics Manufacturing

- Rivets
  - Screws
  - PCBs
  - Batteries
  - Contacts
  - Displays
  - Bump Inspection
  - Assembly Verification
  - Flatness Inspection
  - Geometry Inspection
- 
- Glue Beads

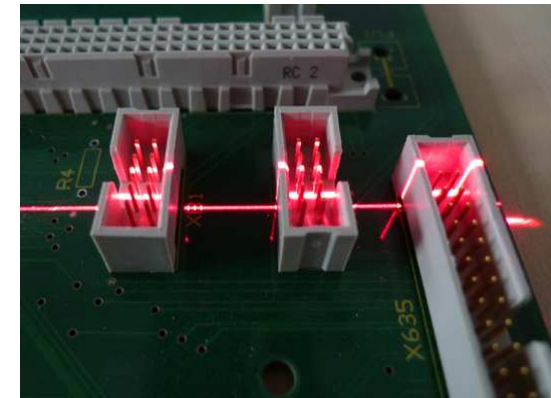
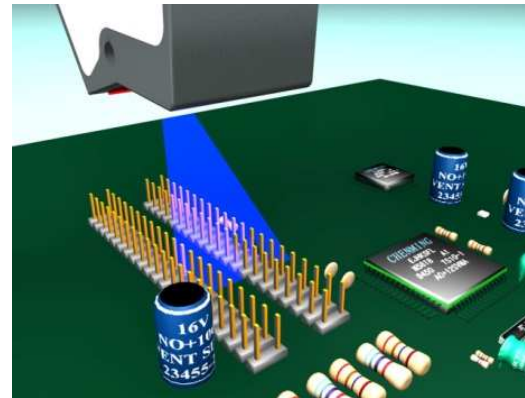




## Applications: Electronics Manufacturing

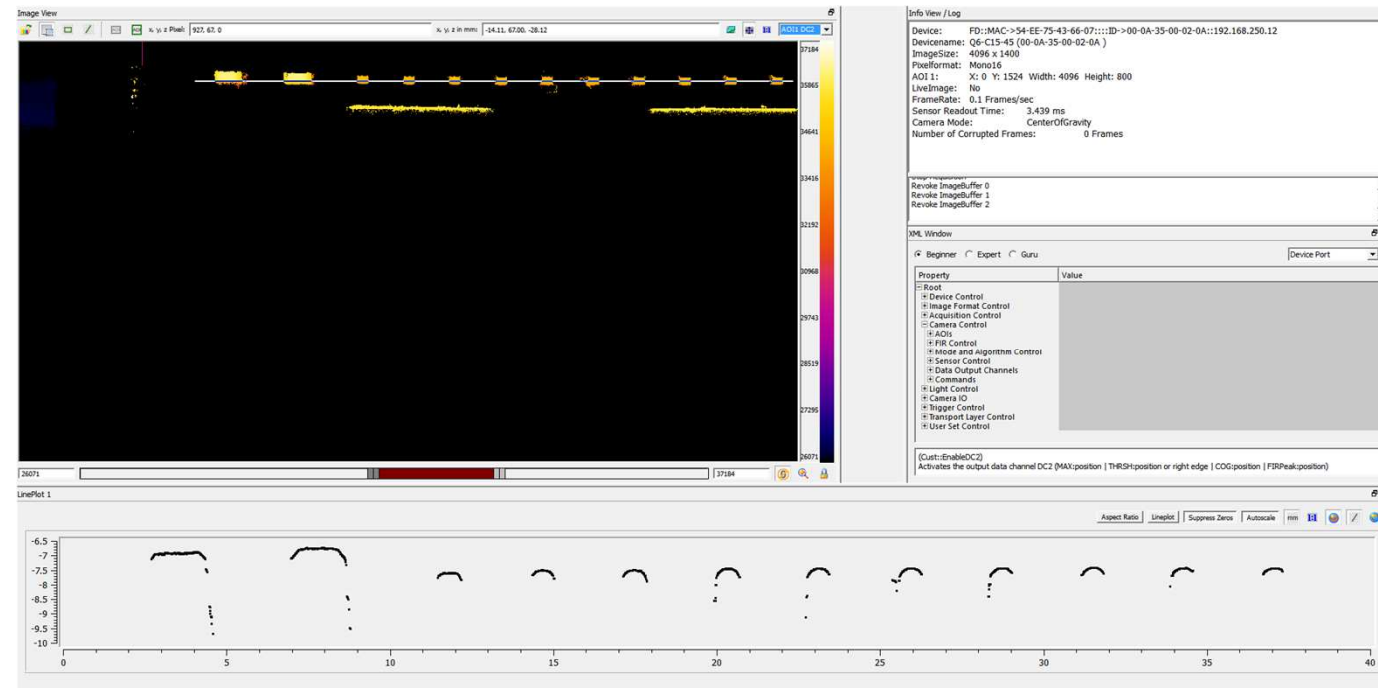
### Pin alignment of connectors:

- Small pins can be detected
- Recessed pins can be connected



### Measurement of:

- Height alignment
- Tolerance circle

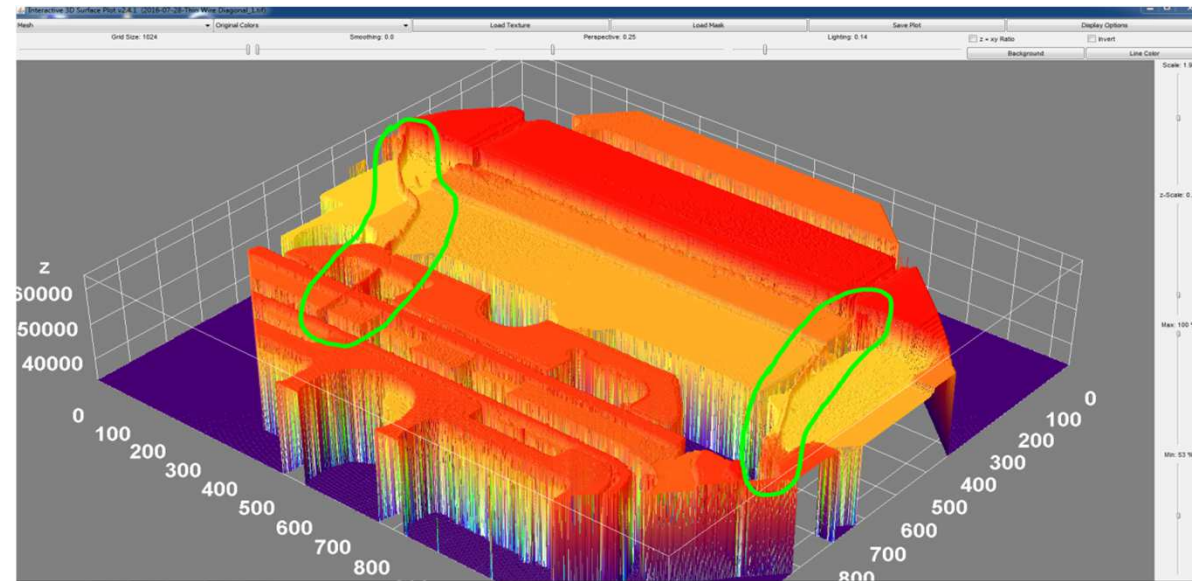






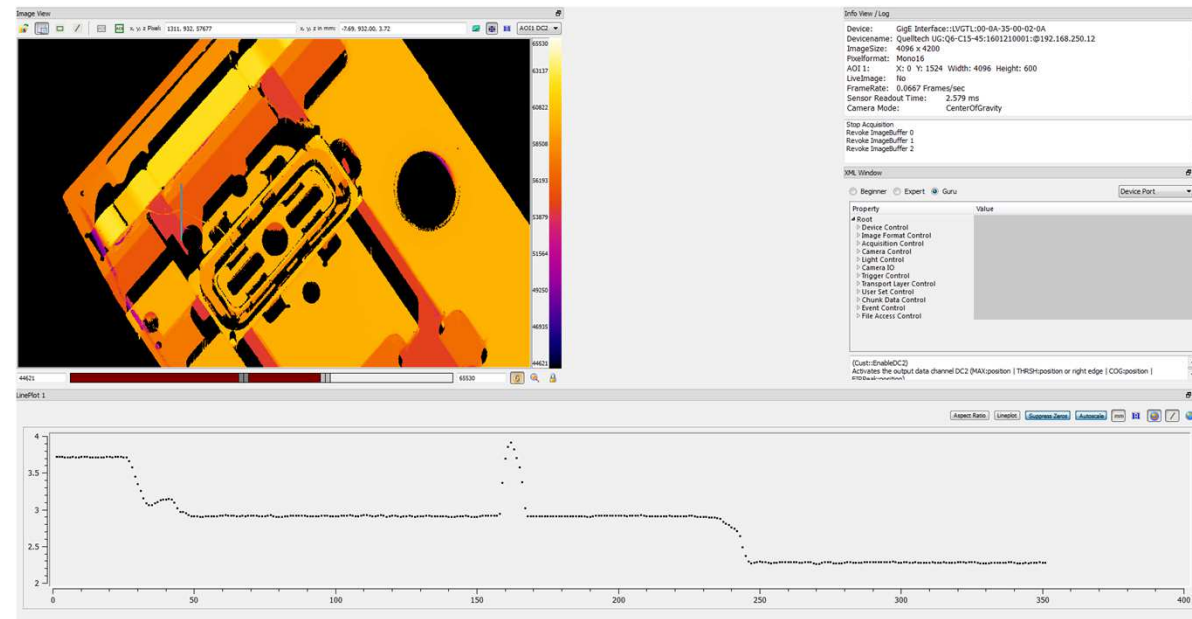
## Applications: Electronics Manufacturing

- Wire for Mobile phone speaker
- Wire is 10 $\mu$ m thick
- Wire must not touch other surfaces



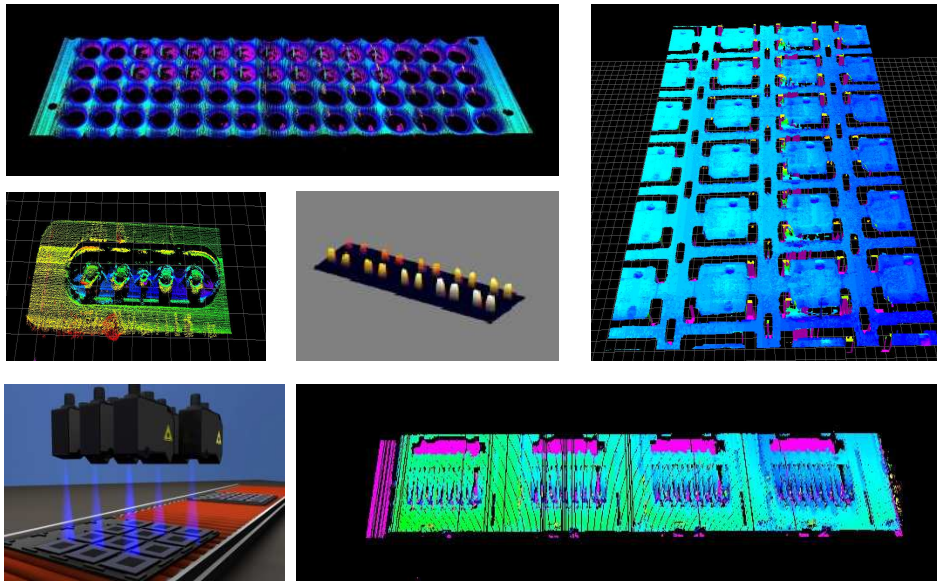
### Measurement with:

- high resolution QuellTech scanner Q6-C15-45 makes areas of contact of wire with other surfaces detectable





## Applications: Electronic Components Inspection

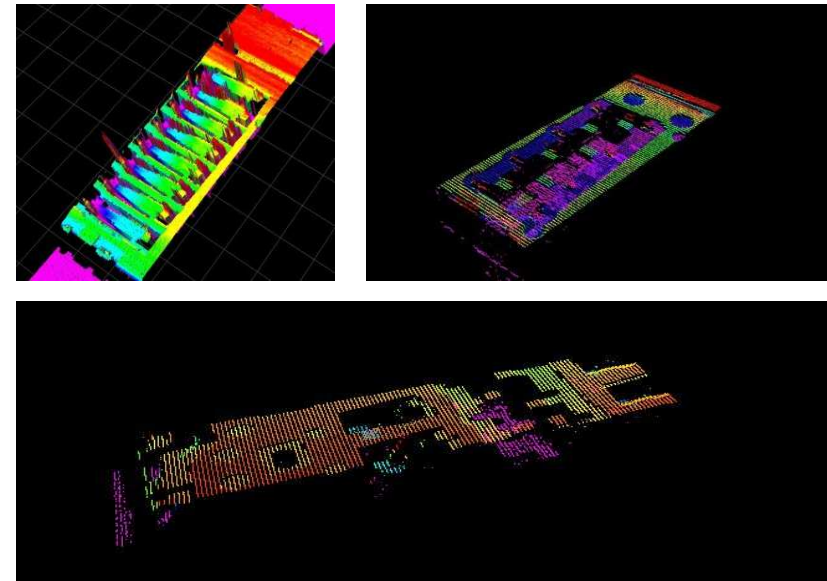


### Electronic parts inspection

The measurement of electronic parts is possible with QuellTech Laser Scanners like LED position, BGA flushness, Pin flush and position and many more.

### Electronic Components Inspection

The measurement of electronic parts like LED position, BGA flushness, Pin flush and position and many more, is possible with QuellTech Laser Scanners.



### Card holder pin position checking

Inline checking of pins of card holder for mobile phones.

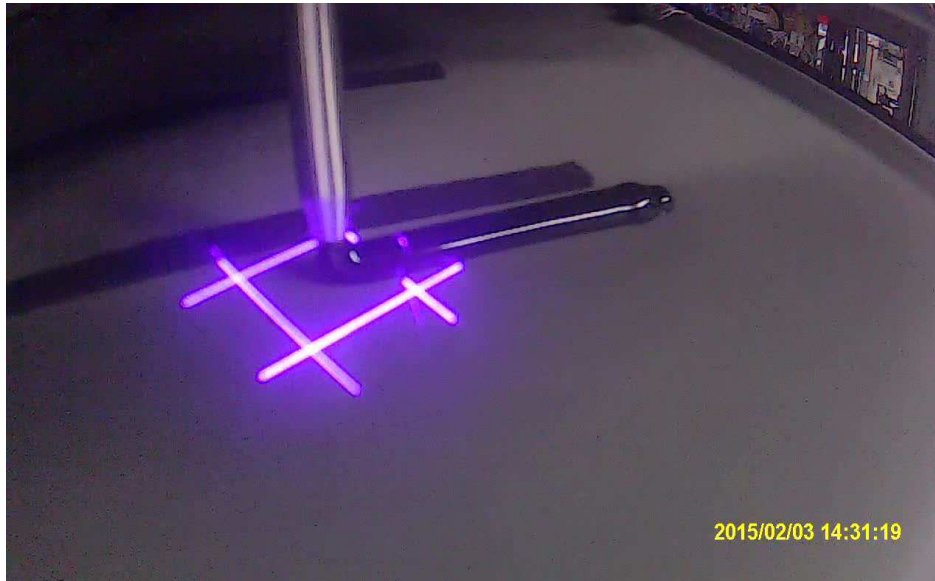
The pins have to be tested for alignment and flush to the reference surface.

Challenge is the highly reflective material, which can be measured with QuellTech Laser Scanners.



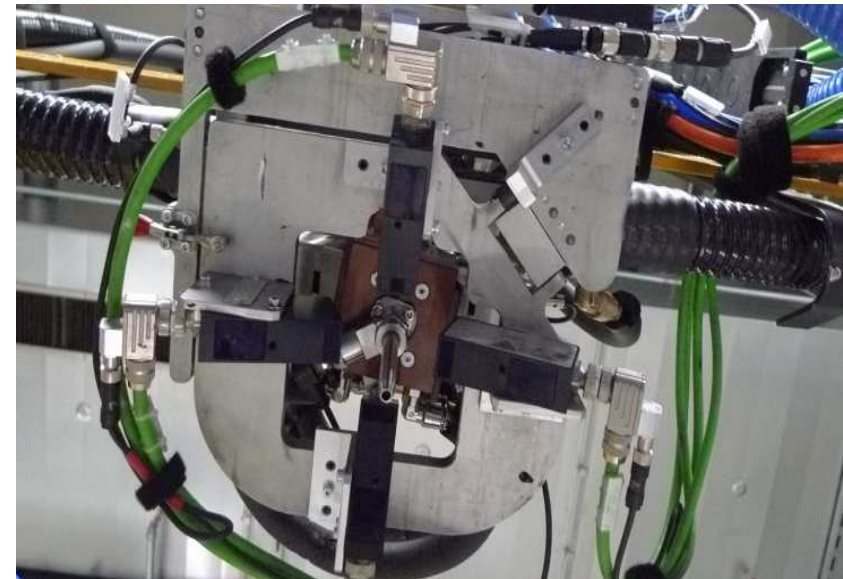


## Applications: Made By Our Automotive Integrator



### Gluebead Check for Car Roof

With the gluebead check the quality of the gluebead application is measured.

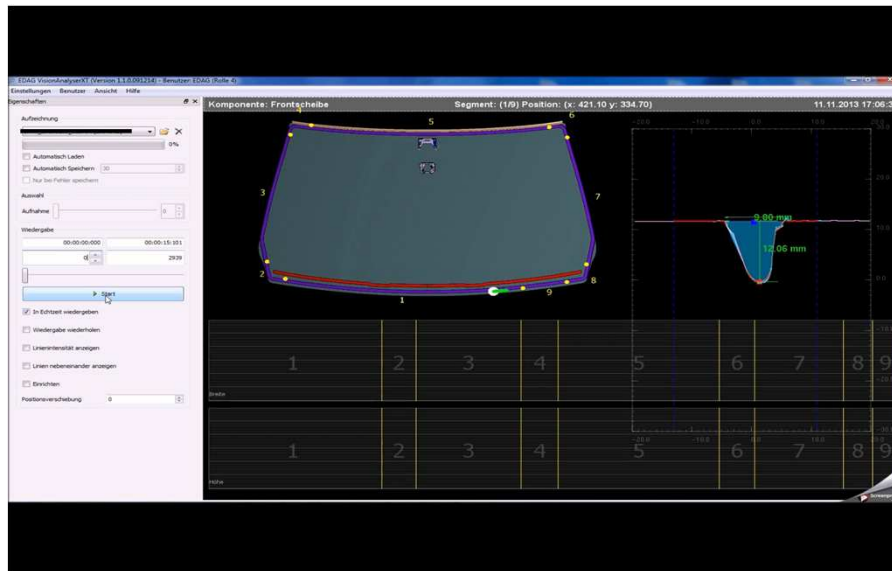


Four Laser Scanners with blue laser lines scan the position of the gluebead in 360° position as well as the width and height



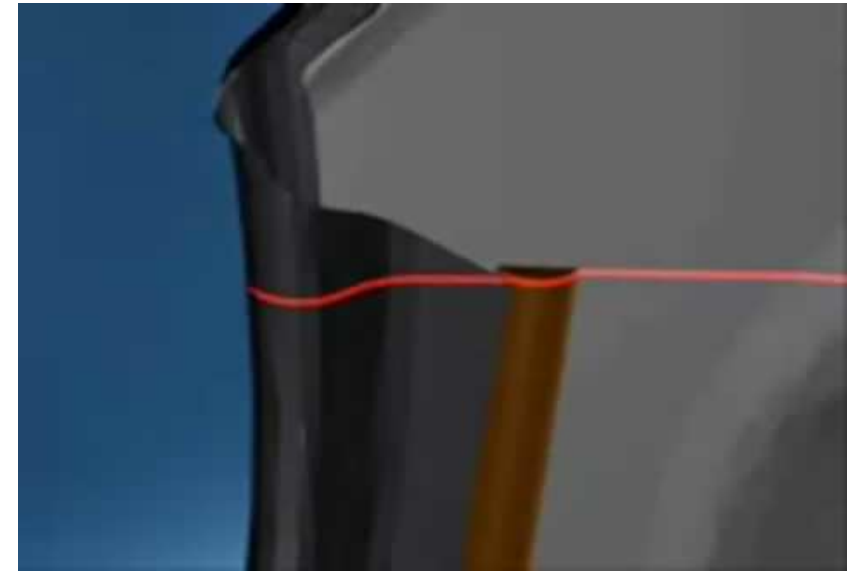


## Applications: Made By Our Automotive Integrators



### Window Pane Glue Bead

The glue bead on the car windshield is measured and checked for quantity and position.



### HemQC = Hemming Quality Check

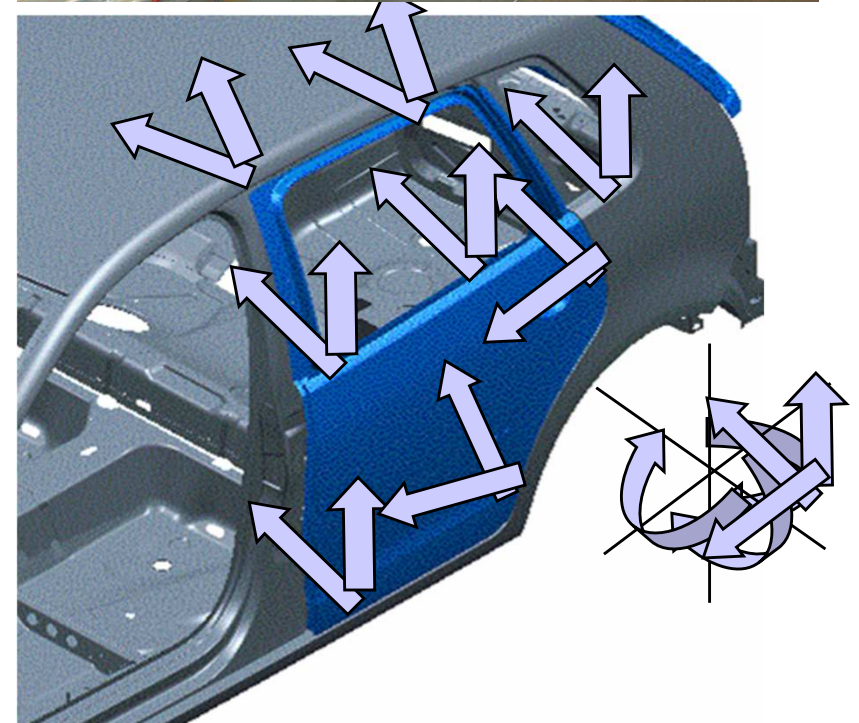
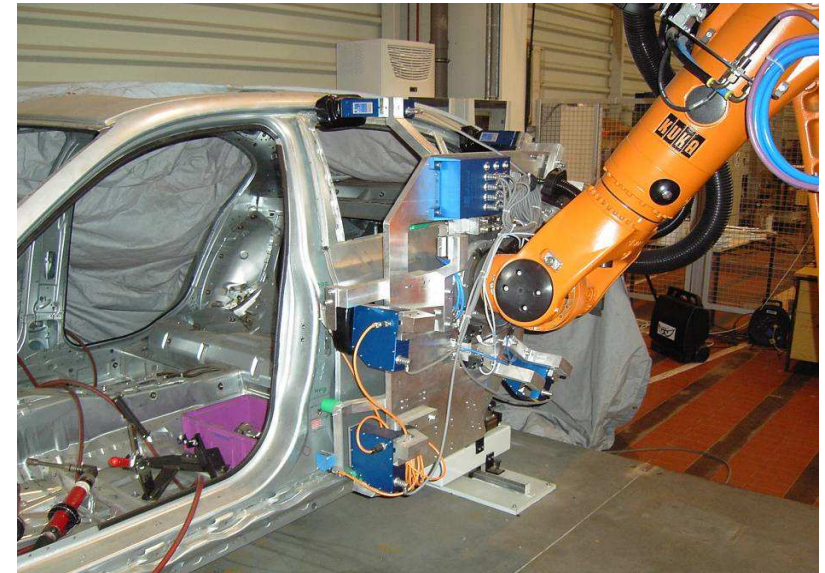
With the HemQC the quality of the hemming process is measured. A laser scanner scans the position of glue, as well as the and height of glue and the hemmed shape.



## Applications made by our Automotive Integrators:

### The BestFit

- the part to be mounted will be positioned to a taught and later self-learned position, e.g. by robot
- a number of sensors measure the gap and the flushness in the same picture at relevant spots
- pictures are transferred to the Inspection Controller
- a mathematic algorithm calculates the BestFit-position by the geometric data of the parts
- one command with the BestFit-position is sent to the BestFit-robot, repositioning with backlash-compensation
- the ideal mounting of the component is possible





## Summary



### Advantages of QuellTech Laser technology:

- **Contactless**
- **Precise 3D-measurement**
- **Flexible connection via Ethernet**
- **Integration in a complete systems or standalone**
- **Long life-span, no wearing parts**
- **Fast**
- **Robust against ambient light**
- **Indifferent for color**
- **No moving parts inside**
- **High process stability**

### Advantages of QuellTech as a producer:

- **Single unit customization to OEM series production**
- **Substantial experience on vertical integration in manufacturing**
- **Flexibility in customization of Hard- and Software**
- **Kow how of typical processes in manufacturing**
- **Constant innovative inputs into the product features**





QuellTech

## 3D LASER SENSOR TECHNOLOGY

*Optimized for your application needs*

- Maximum precision
- High speed
- Very compact and flexible



QuellTech  
PRECISION IS OUR MISSION

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